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NOTICE OF ALLOWANCE AND FEE(S) DUE

87884 7590 1228/2009 Mossman, Kumar and Tyler, PC 11200 Westheimer Road Suite 900

Houston, TX 77042

EXAMINER

MCCAIG, BRIAN A

ART UNIT PAPER NUMBER

1797 DATE MAILED: 12/28/2009

| | APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. |
|---|-----------------|-------------|----------------------|---------------------|------------------|
| Ī | 10/588,341 | 08/03/2006 | John A. Schield | 194-37438-US | 8231 |

TITLE OF INVENTION: HYDROCARBONS HAVING REDUCED LEVELS OF MERCAPTANS AND METHOD AND COMPOSITION USEFUL FOR PREPARING SAME

| APPLN. TYPE | SMALL ENTITY | ISSUE FEE DUE | PUBLICATION FEE DUE | PREV. PAID ISSUE FEE | TOTAL FEE(S) DUE | DATE DUE |
|----------------|--------------|---------------|---------------------|----------------------|------------------|------------|
| nonprovisional | NO | \$1510 | \$300 | \$0 | \$1810 | 03/29/2010 |

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 1SI. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and I/2 the ISSUE FIEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

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INSTRUCTIONS: This form should be used for transmitting the ISSUE FEE and PUBLICATION FEE (if required). Blocks 1 through 5 should be completed where

| appropriate. All further indicated unless corrects maintenance fee notifica | correspondence includir ed below or directed oth | ng the Patent, advance on erwise in Block 1, by (| rders and notification of a) specifying a new corre | maintenance fees wi spondence address; | II be mailed to the curn and/or (b) indicating a s | ent corresponde eparate "FEE / | ence address as ADDRESS" for |
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| Houston, TX 77 | 042 | | | | | | (Depositor's name) |
| | | | | | | | (Signature) |
| | | | L | | | | (Date) |
| APPLICATION NO. | FILING DATE | | FIRST NAMED INVENTOR | t | ATTORNEY DOCKET NO | CONFIRM | IATION NO. |
| 10/588,341 | 08/03/2006 | • | John A. Schield | | 194-37438-US | 8 | 231 |
| TITLE OF INVENTION PREPARING SAME | : HYDROCARBONS E | IAVING REDUCED LE | VELS OF MERCAPTAN | S AND METHOD A | AND COMPOSITION U | SEFUL FOR | |
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| nonprovisional | NO | \$1510 | \$300 | \$0 | \$1810 | 03/ | /29/2010 |
| EXAM | IINER | ART UNIT | CLASS-SUBCLASS |] | | | |
| MCCAIG, | BRIAN A | 1797 | 585-001000 | • | | | |
| "Fee Address" ind | ondence address (or Cha B/122) attached. ication (or "Fee Address 12 or more recent) attach | nge of Correspondence | (I) the names of up to or agents OR, alternati (2) the name of a sing registered attorney or 2 registered patent atto | 2. For printing on the patent front page, list (J) the names of up to 3 registered patent attorneys or agents OR, alternatively, (2) the name of a single firm (having as a member a registered attorney or agent) and the names of up to 2 registered patent attorneys or agents. If no name is sitsed, no name this printed. | | | |
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| 4a. The following fee(s) Issue Fee Publication Fee (N | vo small entity discount p | | b. Payment of Fee(s): (Ple | rd. Form PTO-2038 v authorized to chars | is attached. | | credit any |
| | s SMALL ENTITY state | is. See 37 CFR 1.27. | b. Applicant is no lor | | | | |
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| Typed or printed name | | | Registration No. | | | | |
| This collection of inform an application. Confiden submitting the complete this form and/or suggests Box 1450, Alexandria, V Alexandria, Virginia 223 | nation is required by 37 C tiality is governed by 35 d application form to the ions for reducing this but 'irginia 22313-1450. DC k13-1450. | FR 1.311. The informatic U.S.C. 122 and 37 CFR USPTO. Time will vary rden, should be sent to the ONOT SEND FEES OR | on is required to obtain or 1.14. This collection is es depending upon the indi the Chief Information Offic COMPLETED FORMS T | retain a benefit by th timated to take 12 m vidual case. Any cor er, U.S. Patent and T O THIS ADDRESS. | e public which is to file (inutes to complete, inclu- nments on the amount of rademark Office, U.S. E SEND TO: Commission | and by the USF ding gathering, f time you requ lepartment of C her for Patents, | TO to process) preparing, and ire to complete commerce, P.O. P.O. Box 1450, |

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PTOL-85 (Rev. 08/07) Approved for use through 08/31/2010.



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| 87884 | 7590 | 12/28/2009 | | EXAMINER | | |
| Mossman, Kui | nar and T | vler, PC | MCCAIG, BRIAN A | | | |
| 11200 Westhein | ner Road | | ART UNIT | PAPER NUMBER | | |
| Suite 900 | | | 1797 | | | |
| Houston, TX 77042 | | | | DATE MAILED: 12/28/200 | 9 | |

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 473 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 473 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Application No. Applicant(s) 10/588 341 SCHIELD ET AL Notice of Allowability Examiner Art Unit BRIAN MCCAIG 1707 -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--All claims being allowable. PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308. This communication is responsive to August 19, 2009. 2. The allowed claim(s) is/are 1-13 and 16-25, renumbered as 1-23, respectively. 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). b) ☐ Some* c) ☐ None of the: 1. T Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. __ 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)). * Certified copies not received: _____. Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of

 DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

(a) Including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached

(b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of

each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.

1) hereto or 2) to Paper No./Mail Date

Paper No./Mail Date

| Attachment(s) | |
|---|--|
| Notice of References Cited (PTO-892) | Notice of Informal Patent Application |
| 2. Notice of Draftperson's Patent Drawing Review (PTO-948) | Interview Summary (PTO-413), Paper No./Mail Date |
| Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date | 7. Examiner's Amendment/Comment |
| Examiner's Comment Regarding Requirement for Deposit of Biological Material | 8. X Examiner's Statement of Reasons for Allowance |
| y | 9. Other |
| /ROBERT J. HILL, JR/ | BAM |
| Primary Examiner, Art Unit 1797 | 12/16/2009 |
| | |
| | |

EXAMINER'S AMENDMENT

 An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Gene L. Tyler on December 9, 2009, concerning claim 1 and December 16, 2009, concerning claims 16, 22, and 23.

The application has been amended as follows:

Please amend the claims as follows:

- 1. A composition useful for reducing the concentration of mercaptans in hydrocarbons comprising:
- (A) a first component having the general formula:



wherein: (i) R_1 , R_2 , and R_3 are independently saturated or unsaturated alkyl groups, and (ii) at least two of

- R₁, R₂, and R₃ include a chain of at least two carbon atoms bonded to the two N atoms;
- (B) a second component comprising a nucleophilic acceptor;
- (C) an alcohol selected from dipropylene glycol, 1,4-butanediol, and isopropanol; and
- (D) a sour hydrocarbon;

wherein components A, B, and C are admixed with the sour hydrocarbon.

- 16. A method of reducing the concentration of mercaptans in a hydrocarbon comprising admixing a composition comprising:
- (A) a first component having the general formula:



wherein: (i) R_1 , R_2 , and R_3 are independently saturated or unsaturated alkyl groups, and (ii) at least two of R_1 , R_2 , and R_3 include a chain of at least two carbon atoms bonded to the two N atoms;

- (B) a second component comprising a nucleophilic acceptor; and
- (C) an alcohol selected from dipropylene glycol, 1,4-butanediol, and isopropanol with a hydrocarbon having a first concentration of mercaptans greater than 0 under reaction conditions sufficient to produce a hydrocarbon having a second concentration of mercaptans that is less than the first concentration of mercaptans.
- 17. The method of daim 16 wherein the composition is present at a concentration of from about 10 to about 1000 parts per million (ppm).
- 18. The method of claim 17 wherein the composition is present at a concentration of from about 100 to 900 ppm.
- 19. The method of daim 17 wherein the composition is present at a concentration of from about 100 to 200 ppm.

- The method of claim 16 wherein the composition is admixed with the hydrocarbon using an in-line mixer.
- 21. The method of claim 16 wherein the composition is admixed during shipping.
- 22. The method of claim 16 additionally comprising the steps of determining the hydrogen sulfide content of the hydrocarbon and using a hydrogen sulfide scavenger to reduce the level of hydrogen sulfide before admixing the hydrocarbon with the composition comprising:
- (A) a first component having the general formula:



- wherein: (i) R_1 , R_2 , and R_3 are independently saturated or unsaturated alkyl groups, and (ii) at least two of R_1 , R_2 , and R_3 include a chain of at least two carbon atoms bonded to the two N atoms:
- (B) a second component comprising a nucleophilic acceptor; and
- (C) an alcohol selected from dipropylene glycol, 1,4-butanediol, and isopropanol.
- 23. A hydrocarbon having a reduced concentration of mercaptans comprising a product of admixing a composition comprising:
- (A) a first component having the general formula:



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wherein; (i) R₁, R₂, and R₃ are independently saturated or unsaturated alkyl groups, and (ii) at least two of

R₁, R₂, and R₃ include a chain of at least two carbon atoms bonded to the two N atoms;

(B) a second component comprising a nucleophilic acceptor; and

(C) an alcohol selected from dipropylene glycol, 1,4-butanediol, and isopropanol,

with a hydrocarbon having a first concentration of mercaptans greater than 0 under reaction conditions sufficient to produce a hydrocarbon having a second concentration of mercaptans that is less than the first

concentration of mercaptans.

Art Unit: 1797

Please cancel claims 14 and 15.

2. The following is an examiner's statement of reasons for allowance: The prior art of record does not appear to anticipate or render obvious the requirement of all four components of the composition. The prior Office action asserted that the claims of the invention would have been unpatentable over Thompson et al (US 4129455) or Petty (US 2927946) in view of Dobinson et al (US 3707552). Thompson et al disclosed the composition with the exception of the sour hydrocarbon. The first component was diazabicyclooctane [column 1, line 68 to column 2, line 2 & example 1]. The second component was toluene diisocyanate [example 1] and the solvent was dipropylene glycol [examples 1 & 4]. However, Thompson et al is concerned with dispersions of solids such as pigments and dyestuffs, in organic liquids. There is no mention of a sour hydrocarbon nor would there have been any motivation for one of ordinary skill in the art to modify the teaching of Thompson et al to include a sour hydrocarbon. The closest discussion to a sour hydrocarbon in Thompson et al is the teaching of the β-mercaptoethanol monomer in the formation of addition polymer B [column 4, lines 48-63]. However, this is not a sour hydrocarbon as construed by the applicant in paragraph 0004 of the published application nor would it have been interpreted as such by one having

 $ordinary\ skill\ in\ the\ art.\ \ Petty\ discloses\ composition\ useful\ for\ the\ reduction\ of\ mercaptans\ in\ a\ sour\ hydrocarbon$

such as an epoxide. Petty, however, does not disclose that the composition is comprised of the first component.

Dobinson et al was used in the prior Office action with Petty based on the motivation that combining the teaching of

Petty with the tertiary amine (specifically, triethylene diamine), would accelerate the rate of reaction between aliphatic

mercaptans and epoxides in a sour hydrocarbon. However, neither Petty nor Dobinson et al disclose the use of any

of the recited alcohols in claim 1. The alcohols mentioned in Petty are phenols [see, e.g., column 3, lines 20-21].

Any comments considered necessary by applicant must be submitted no later than the payment of the issue

fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be

clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed

to BRIAN MCCAIG whose telephone number is (571) 270-5548. The examiner can normally be reached on M-F 8-

430.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Glenn

Caldarola can be reached on (571) 272-1444. The fax phone number for the organization where this application or

proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information

Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or

Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more

information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the

Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like

assistance from a USPTO Customer Service Representative or access to the automated information system. call

800-786-9199 (IN USA OR CANADA) or 571-272-1000.

BAM 12/10/2009 /ROBERT J. HILL, JR/ Primary Examiner, Art Unit 1797